

TABLE 66

**SP5**  
**SAMPLING PLANS FOR BONELESS MANUFACTURING MEATS**

PLAN NO.	LOT SIZE (POUNDS)	STEP	SAMPLE UNITS (12 POUNDS)	ACCEPT AND REJECT CRITERIA					
				CRITICAL		MAJOR		TOTAL	
				AC	RE	AC	RE	AC	RE
10	8,000 or less	---	6	0	1	0	1	5	6
15	8,000 to but not including 24,000	1	9	0	1	0	2	4	8
		2	3	---	---	---	---	---	---
		TOTAL	12	0	1	1	2	8	9
20	24,000 to but not including 60,000	1	15	0	1	0	3	6	12
		2	15	---	---	---	---	---	---
		TOTAL	30	0	1	2	3	18	19
25	60,000 to but not including 240,000	1	22	0	1	0	4	9	16
		2	25	---	---	---	---	---	---
		TOTAL	47	0	1	3	4	26	27
30	240,000 to but not including 500,000	1	27	0	1	0	4	10	19
		2	40	---	---	---	---	---	---
		TOTAL	67	0	1	4	5	35	36
35	500,000 to but not including 1,000,000	1	33	0	2	0	5	12	21
		2	56	---	---	---	---	---	---
		TOTAL	89	1	2	5	6	45	46
40	1,000,000 and over	1	72	0	2	3	7	32	41
		2	48	--	---	---	---	---	---
		TOTAL	120	1	2	6	7	60	61